

POWERFLEX®

PART NUMBER

PFR85-818

DESCRIPTION

REAR LOWER ARM INNER BUSH

INSTALLATION GUIDE

Contents (parts per pack):

4 x Polyurethane Bushes 1 x PTFE/Silicone Grease
2 x Stainless Steel Sleeves 2 x Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bush from the arm, including its outer shell.
2. Clean any dirt and corrosion from the arm and file off any sharp edges with a rounded file.
3. Press the outer shell into the arm. The stepped part of the shell is a lead in to help the shell be pressed in squarely. It is recommended to support the inside of the arm to avoid damage by pressing the arm together.
4. Push the polyurethane bushes into the outer shell as shown in figure 1.
5. Each polyurethane bush is equal so fit from each side, then apply some grease to the bore end face of each bush, then insert the sleeve.
6. Tension all hardware to manufacturers recommended torque settings.

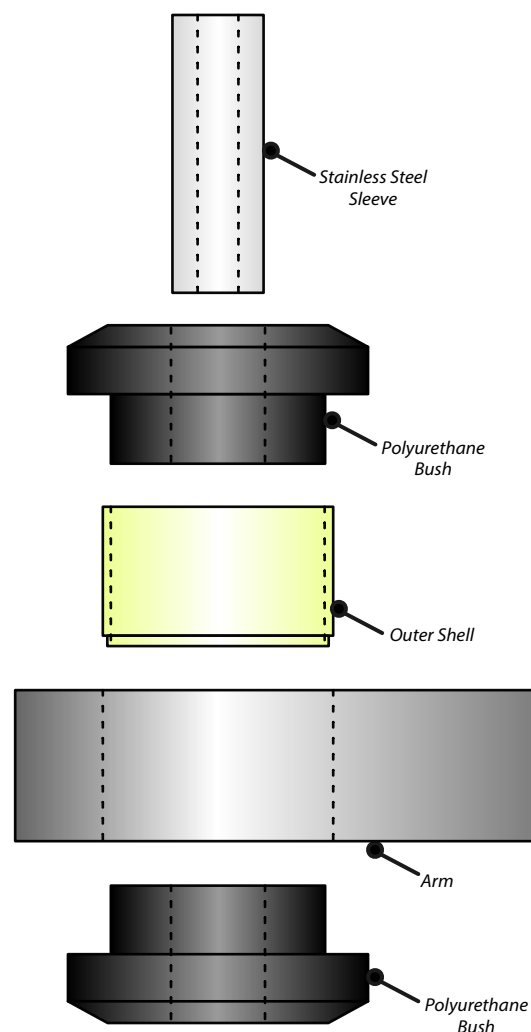


Figure 1