

# POWERFLEX®

PART NUMBER

## PFR57-222

DESCRIPTION

### REAR TRAILING ARM INNER BUSH

#### INSTALLATION GUIDE

##### Contents (parts per pack):

2 x Polyurethane Bushes    2 x Zinc Plated Mild Steel Washers  
2 x Stainless Steel Sleeve    1 x PTFE/Silicone Grease

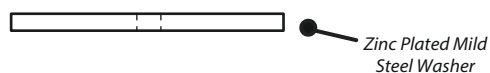
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

##### Fitting Instructions:

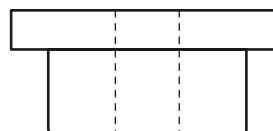
1. Remove original bush, and clean away any dirt or corrosion, alongside filing away any sharp edges.
2. Push each polyurethane bush into the bore of the arm, one on each side, until the brim of each bush sits on the side of the arm
3. Apply some of the supplied grease to the outside of the Stainless Steel Sleeve.
4. Slide the sleeve into the bore of each bush, ensuring that it is all the way through and sits flush on the outer edge of both polyurethane parts.
5. When refitting the rear trailer arm, place a supplied washer on both sides of the bush. Tension all hardware to manufacturers recommended torque settings.



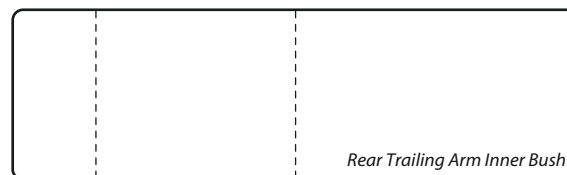
Zinc Plated Mild Steel Washer



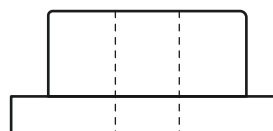
Stainless steel sleeve



Polyurethane Bush



Rear Trailing Arm Inner Bush



Polyurethane Bush



Zinc Plated Mild Steel Washer

Figure 1