

# POWERFLEX

PART NUMBER

**85-1920**

DESCRIPTION

**LOWER ENGINE MOUNT INSERT**

## INSTALLATION GUIDE

### Contents (parts per pack):

1 X Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. From underneath the car, remove the bolts holding the lower engine mount bracket to the gearbox, and the bolt securing it to the front subframe.
2. Slide the lower engine mount out from the subframe towards the front of the car.
3. Push the insert into the voids in the rubber of the mount, with the flat face of the insert facing upwards.
4. Slide the mount back into the subframe.
5. Refit bolts to subframe and gearbox bracket, and tension all hardware to manufacturers recommended torque settings.

