

POWERFLEX®

PART NUMBER

PFF5-5452

DESCRIPTION

ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes

2 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove engine mount from the vehicle.
2. Remove the cast metal top cover of the mount by separating it from the plastic bottom half. They are held together using plastic clips which are reasonably fragile, so please take care when levering them back to release the two halves.
3. Clean away any dirt or debris that may have accumulated within the mount.
4. Open the PFF5-5452A insert. Align the flat edges of the insert with the flats on the body of the OE mounts and feed the insert over the body of the mount until the insert sits under the OE rubber lip. Ensure the insert clears the plastic clips before applying pressure. Squeeze the insert together until tight to the body of the mount
5. Fit the PFF5-5452B mount insert over the top part of the mount, aligning the raised mouldings of the OE rubber with the recesses on the underside of the insert.
6. Refit the cast metal top cover ensuring enough pressure is applied to compress the insert and allow the clips to clip into place.
7. Refit the engine mount to the vehicle and tension all hardware to the manufacturers recommended torque settings.



The OEM mount, with the top bracket removed. This shows the gaps in the engine mount.



The PFF5-5452 comes as a two part engine insert. With the 5-5452A engine insert mount in, the lower void has been filled.



With 5-5452B fitted the upper section of the engine mount is also filled.



Once the PFF5-5452 engine insert mount has been fitted and the cover refitted the install of the POWERFLEX PFF5-5452 is complete.