

# POWERFLEX®

## PART NUMBER

# PFF5-511

## DESCRIPTION

## FRONT INNER TRACK CONTROL ARM BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves      4 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush including any outer shell from the arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges with a rounded file.
3. Press the polyurethane bush in to the arm as shown in figure 1.

*Tip: Try pressing the bush in at a slight angle, so that one part of the lip feeds into the arm first and when steady pressure is applied, the rest of the lip should follow.*

4. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve until flush.
5. Fit the supplied washers on either side of the bush as shown in figure 1.
6. Tension all hardware to the manufacturer's recommended torque settings.

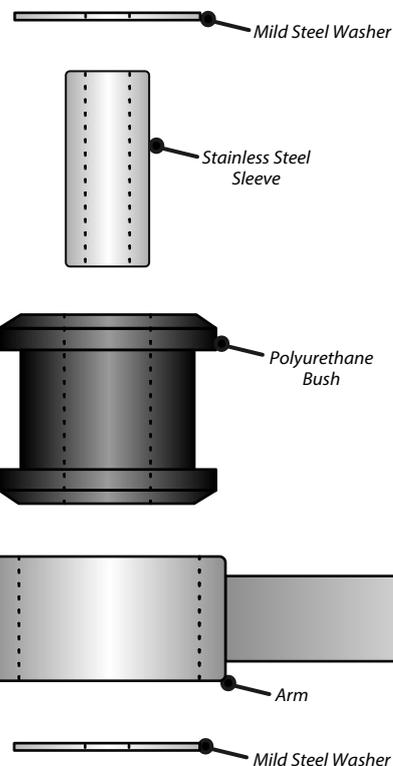


Figure 1