

# PFF3-1322

**DESCRIPTION** 

### **UPPER GEARBOX MOUNT INSERT**

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

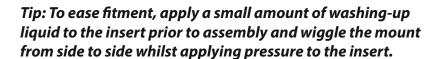
### 1 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

# Fitting Instructions:

- 1. Support the gearbox from underneath using a trolley jack or axle stand.
- 2. Remove the gearbox mount from the vehicle.
- 3. With the mount held in a vice, fit the polyurethane insert into the voiding of the rubber bush as shown in Fig 1 with the flat of the insert at the base of the mount.



- 4. Refit the mount to the vehicle and tension all hardware to manufacturers recommended torque settings.
- 5. Remove the support from underneath the gearbox.



Figure 4





Figure 1



Figure 2



Figure 3